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15195

D4038-10

Job Sheet 193126



Part No: D4038-10

Job Qty: 4 pcs

Part Name: Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No: 15195

Due Date: 5/13/19

Created By: Dara Macdonald

Type: ~~SOLD~~ *site*

Description:

Note: DWG D4038 REV.F SHEET 12 Ipp Rev:A New Issue 09-12-14 JLM Verified By:EC IPP REV:B 18.02.08 AS
PER DWG REV.F DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	4 pcs		5/13/19	0.00	0.10	Bandsaw - 1		<i>DJP 19-05-18</i>
105	HAAS 4 Axis - B4B	4 pcs		5/13/19	0.57	1.96	HAAS - 1 - B4B		<i>DJP 19-05-18</i>
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
110	QC 2	4 pcs		5/13/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		<i>DJP 19-05-18</i>
							QC 2 - 57		



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Container No: S182335



Part: D4038-10

Job No: 193126

Serial No/Batch: S182335

Revision: F

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/18/19

120	QC 8	4 pcs	5/13/19	0.00 0.00	QC 2 - 62
					QC 2 - 63
					QC 2 - 8
					QC 2 - 66
					QC 2 - 64
					QC 2 - 65
					QC 2 - 5
					QC 2 - 71
					QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
130	Handfinish - 1-1 Chemical-B4B	4 pcs	5/13/19	0.00 0.38	Handfinish - 1 - 1 - B4B
					Handfinish - 1 - 2 - B4B
					Handfinish - 1 - 3 - B4B
					Handfinish - 1 - 4 - B4B
					Handfinish - 1 - 5 - B4B
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					Handfinish - 1 - 18 - B4B
					Handfinish - 1 - 19 - B4B

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done 15/05/19

815819-05-21

				Handfinish - 1 - 20 - B4B
				Handfinish - 1 - 21 - B4B
				Handfinish - 1 - 22 - B4B
150 QC 7	4 pcs	5/13/19	0.00 0.00	QC 7 - 10
				QC 7 - 13
				QC 7 - 14
				QC 7 - 15
				QC 7 - 17
				QC 7 - 18
				QC 7 - 19
				QC 7 - 2
				QC 7 - 28
				QC 7 - 3
				QC 7 - 30
				QC 7 - 34
				QC 7 - 36
				QC 7 - 37
				QC 7 - 41
				QC 7 - 47
				QC 7 - 48
				QC 7 - 51
				QC 7 - 58
				QC 7 - 59
				QC 7 - 60
				QC 7 - 9
				QC 7 - 68
				QC 7 - 50
				QC 7 - 67
				QC 7 - 40
160 Packaging 3-1 - Stock - B4B	4 pcs	5/13/19	0.00 0.00	Packaging 3 - 1 - B4B
				Packaging 3 - 2 - B4B
				Packaging 3 - 3 - B4B
				Packaging 3 - 4 - B4B
				Packaging 3 - 5 - B4B
				Packaging 3 - 6 - B4B
				Packaging 3 - 7 - B4B
				Packaging 3 - 8 - B4B
				Packaging 3 - 9 - B4B
				Packaging 3 - 10 - B4B
				Packaging 3 - 11 - B4B
				Packaging 3 - 12 - B4B
				Packaging 3 - 13 - B4B
				Packaging 3 - 14 - B4B
				Packaging 3 - 15 - B4B
				Packaging 3 - 16 - B4B
				Packaging 3 - 17 - B4B
				Packaging 3 - 18 - B4B
				Packaging 3 - 19 - B4B
				Packaging 3 - 20 - B4B
				Packaging 3 - 21 - B4B
				Packaging 3 - 22 - B4B
				Packaging 3 - 23 - B4B
				Packaging 3 - 24 - B4B
				Packaging 3 - 25 - B4B
				Packaging 3 - 26 - B4B
				Packaging 3 - 27 - B4B
				Packaging 3 - 28 - B4B
				pc 5 foto MAY
				</

DAS
MAY 2 1 2019 40
9:59

pc stop MAY 2 1 2019

				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	4 pcs	5/13/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89

Part Op 100 - (Bandsaw) CUT BLANK 1.750" LONG
 Descriptions: 105 - (HAAS CNC Vertical Machine) Mill as per Dwg and Folio FA885
 110 - (QC2- Inspect parts off machine FAI/FAIB)
 120 - (QC8- Inspect parts - second check)
 130 - (Chemical Conversion Coat per QSI005 4.1)
 150 - (QC7- Inspect Chemical Conversion Coat)
 160 - (Identify as per dwg & Stock Location: _____)
 170 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.500X2.000	6061-T6 Bar 1.50 X 2.00	.6640 ft (.166 ea)	100-Bandsaw - 1	5123410

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M6061T6B1.500X2.000	1	6	0

Part Specifications
Specifications could not be found.

MAT
4/22
0.600'

